



Enhancing safety culture in nuclear power plants

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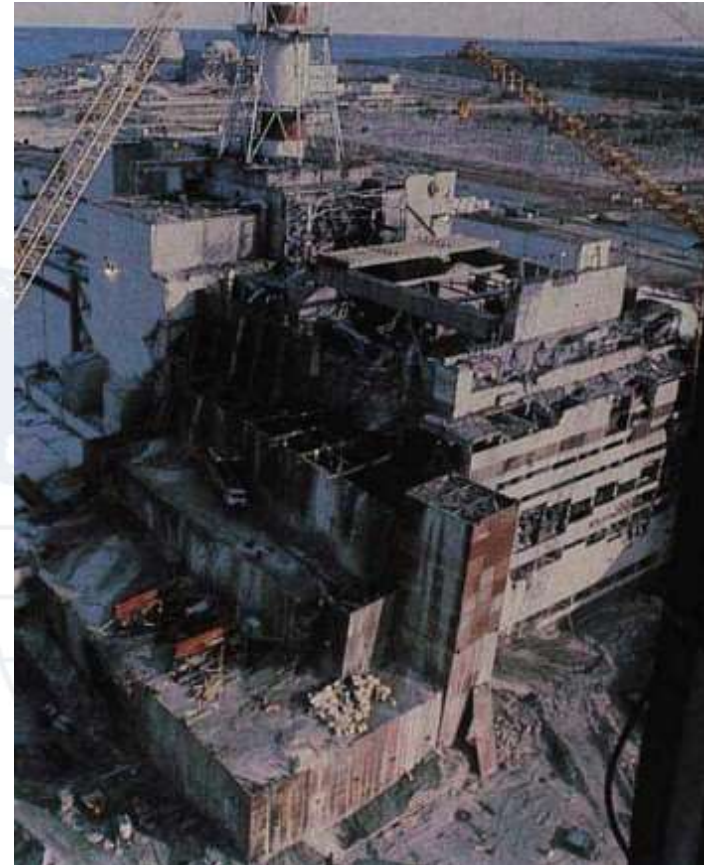
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Chernobyl -26 April 1986

This disaster was a result of a test performed with safety features disabled, despite the conservative opinion of experienced operators. The analysis attributed the accident to deficiencies of management, supervision, and **safety culture**.

After the accident, the World Association of Nuclear Operations (WANO) was created to promote international collaboration to prevent a similar accident in the future.

Five years later, in 1991 the IAEA Independent Nuclear Safety Advisory Group published INSAG 4 and the concept of safety culture was defined for the nuclear community because of its relationship to the accident.



Fukushima Daiichi - 11 March 2011

- The possibility of internal and external events with severe consequences was underestimated.
- Lack of recognition of the importance of Emergency Preparedness to cope with extreme conditions.

Safety Culture?

Results of the analysis of the accident:

1. Poor questioning attitude
2. Lack of conservatism in the decisions
3. Lack of learning from experience
4. Isolationism.
5. Lack of Nuclear Oversight
6. Complacency



Safety Culture!

The Davis-Besse Event (2002)

In March 2002 a **degradation** of the material of the **reactor pressure vessel head** was discovered being caused by primary water **stress corrosion cracking** of the control rod drive mechanisms and **boric acid corrosion**.



Ultrasonic tests discovered **cracking** in vessel head penetration nozzles and a **17 cm corrosion hole** in the carbon steel of the **reactor head**. An accident was prevented only due to a **0.5 cm stainless steel** inner liner which had not corroded.

The plant remained shut down for **2 years** after the incident.

The Davis-Besse Event (2002)



Davis-Besse NPP. Photo by US Nuclear Regulatory Commission.

Davis-Besse was one of the best performing plants in the U.S.!

- *“Over time, the plant appeared to become **complacent**. In many areas, a minimum **compliance standard** existed in management and thus throughout the Davis-Besse organisation. The plant did not use **internal and external operating experience** effectively, and in many areas became **isolated** from the industry.”*
- *“There was a **lack of sensitivity to nuclear safety**, and the focus was to **justify existing conditions**”. The overall conclusion was that **“Management ineffectively implemented processes and thus failed to detect and address plant problems as opportunities arose”**.”*

The Davis-Besse Event (2002)

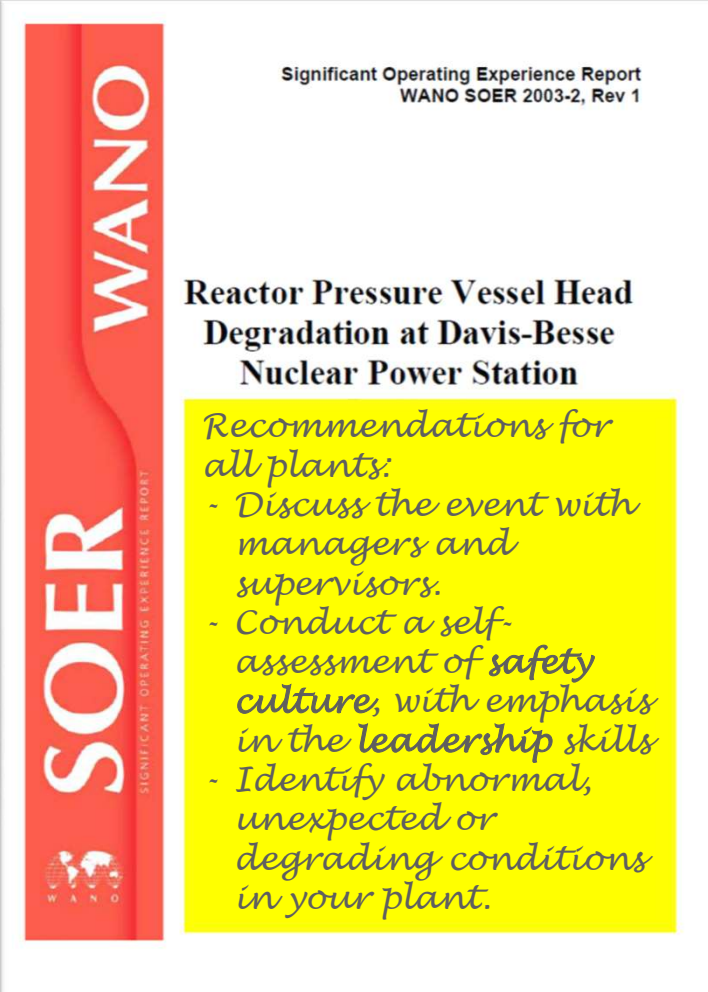
Root Causes*:

- Shift in the focus at all levels of the organisation from implementing high standards to justifying minimum standards
- Excessive focus on meeting short-term production goals
- Lack of management oversight
- Symptom-based problem-solving
- Justification of plant problems
- Isolationism
- Ineffective use of operating experience
- Workers not raising questions about abnormal conditions

Safety Culture as the main problem

* Root cause analysis by WANO SOER 2003.2

EUROPEAN UNION AGENCY FOR RAILWAYS - **SAFETY DAYS 2023**



Significant Operating Experience Report
WANO SOER 2003-2, Rev 1

Reactor Pressure Vessel Head Degradation at Davis-Besse Nuclear Power Station

Recommendations for all plants:

- Discuss the event with managers and supervisors.
- Conduct a self-assessment of *safety culture*, with emphasis in the *leadership skills*
- Identify abnormal, unexpected or degrading conditions in your plant.

So, why Safety Culture and not simply Safety Management?

- Because the Culture of the organisation will determine **how** it will **respond** to the **safety challenges**.
- Because Safety Culture weaknesses have been identified as a **main contributor in all major nuclear (and non-nuclear) accidents** (TMI, Chernobyl, Fukushima,...).
- Because, **without proper safety leadership**, the organisation tends to **accept risks** as it gains experience.
- Because nuclear accidents are **very unlikely** but with **huge impact**.
- Because (nuclear) technology is not intrinsically safe: **humans and organisations make it safe**.
- Because **complacency** and **overconfidence** are the worst challenges to safety.

Culture changes...

- By natural evolution
- By contact with other cultures
- When confronted with Crises
- With technology changes
- With **Change Management**
- By good Leadership



Common issues and recommendations observed in nuclear power plants (from the speaker experience as team leader in safety culture assessments)

The following slides contain some common **issues** identified in Safety Culture Assessments conducted by WANO* in several Nuclear Power Plants, as well as **recommendations** that have been given to the plants to address the issues.

* World Association of Nuclear Operations



Group photo: Safety Culture Assessment Mission in the Beloyarsk Nuclear Power Plant (Russia)

Common issues and recommendations

- Human performance:

Issue	Recommendations
<ul style="list-style-type: none"> Unclear or absence of expectations for human error reduction tools 	<ul style="list-style-type: none"> Establish and communicate a set of human error reduction tools. Training
<ul style="list-style-type: none"> Lack of peer-to-peer challenge 	<ul style="list-style-type: none"> Presence of management in the field, leading by example. Management to welcome challenge.
<ul style="list-style-type: none"> Human error reduction tools not used 	<ul style="list-style-type: none"> Use of Task Observation and Coaching to reinforce the use of the established human error reduction tools.

Some Human Error Reduction Tools:

Pre-job Briefing

Post-job debrief

Phonetic alphabet

Three-Way Communication

STAR (Stop-Think-Act-Review)

Peer check

Independent verification

Procedure Use and Adherence

Place-keeping ...

Common issues and recommendations

- Learning from experience:

Issue	Recommendations
<ul style="list-style-type: none">Poor reporting culture	<ul style="list-style-type: none">Easy process to report, even anonymous.Communication.Use of Task Observation and Coaching to reinforce the need to report low level events and near-misses.
<ul style="list-style-type: none">Isolationism	<ul style="list-style-type: none">BenchmarkingUse of external operating experienceActive participation in international exchange forums
<ul style="list-style-type: none">Insufficient use of low level events and near-misses	<ul style="list-style-type: none">Establish objectives for reporting and analysisCommunicationReinforce reporting
<ul style="list-style-type: none">Poor analysis of events	<ul style="list-style-type: none">Define expectations for method and depth of analysis by event categoryTraining

Common issues and recommendations

- Operational decision-making:

Issue	Recommendations
<ul style="list-style-type: none">Absence of an ODM process	<ul style="list-style-type: none">Develop a process for Operational Decision-Making based on six principles:<ol style="list-style-type: none">1. Recognize and report degrading conditions & safety margins2. Clearly define roles and responsibilities3. Clearly define the problem and the potential consequences4. Assess short- & long-term risks and potential combined effects of different options5. Develop an implementation plan, compensatory measures & back-up plan6. Periodically review of decisions & the operational decision-making process.
<ul style="list-style-type: none">ODM process not used when or how it should have been used.	<ul style="list-style-type: none">Provide training to the management team on the application of an Operational Decision-Making process.

Common issues and recommendations

- Management presence in the field:

Issue	Recommendations
<ul style="list-style-type: none">• Management not present in the field<ul style="list-style-type: none">• Poor safety behaviours• Expectations not followed• Events• ...	<ul style="list-style-type: none">• Conduct manager-in-the-field training for all levels of management.• Implement a task observation program involving all managers and supervisors.• Focus on reinforcing high standards and emphasizing a coaching/questioning approach to giving feedback.

Leadership in Safety Culture

Remember:

- Leaders play an important role in building and maintaining a healthy Safety Culture.
- But can also easily spoil it!





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